

GE  
Oil & Gas

# XMO2

## Panametrics Smart Oxygen Analyzer



### Applications

An oxygen transmitter for use in:

- Inerting/blanketing liquid storage tanks
- Reactor feed gases
- Centrifuge gases
- Catalyst regeneration
- Solvent recovery
- Landfill gas
- Sewage wastewater digester gas
- Oxygen purity

### Features

- Measurement ranges from 0.01 percent to 100 percent O<sub>2</sub> in gases
- Explosion-proof and flameproof enclosure with weatherproof protection allows sensor to be remotely mounted at the measurement point
- Push-button, single or dual gas calibration
- Compact, rugged sensor design with no moving parts provides long term reliability and trouble-free operation
- Dual-bridge measurement circuit compensates for variations in background gas composition
- Unique dual-chamber, temperature-controlled cell design provides resistance to contamination and flow fluctuation
- Computer-enhanced accuracy of 1 percent of span and linearity of better than 0.5 percent of span





## Smart Oxygen Transmitter

The XMO2 thermoparamagnetic oxygen transmitter is the most stable oxygen analyzer available on the market today. It represents the state of the art in oxygen measurement. With the XMO2 transmitter, reliable process oxygen measurement can be as easy as temperature or pressure measurement.

## Top Performance and Ease of Use

The XMO2 combines computer-enhanced, automatic oxygen signal compensation, fast-response software, real-time error detection and automated calibration with a proven thermoparamagnetic oxygen sensor to achieve unequalled performance and ease of use.

The compact, weatherproof, explosion-proof and flameproof XMO2 is specifically designed to be field installed at the process measurement point, thus minimizing sample-conditioning requirements while ensuring the best sample and the fastest possible response. With no moving parts, it is insensitive to mounting position or vibration, and it has excellent long-term reliability. The XMO2's dual-chamber oxygen cell design makes it resistant to contamination and flow variation.

## Automatic Background Gas Compensation

An onboard microprocessor gives the XMO2 the computing power to provide advanced online signal conditioning and digital communications via an RS232 interface and menu-driven software. Integrated signal-processing algorithms provide improved linearity and accuracy, and automatic compensation for background gas variations and/or atmospheric pressure effects. A fast-response software routine provides typical response time of less than 15 seconds. When recalibration does become necessary, it can be accomplished quickly and easily through software, with no potentiometers to adjust.

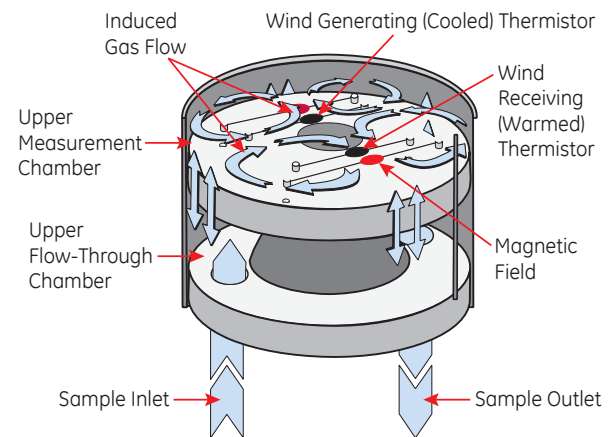
## Choice of Enclosures and Ranges

The XMO2 requires 24 VDC power and provides a 4 to 20 mA output signal with fully programmable zero and span settings. The output is proportional to oxygen concentration and internally compensated for background gas and/or atmospheric pressure variations. The weatherproof, explosion-proof and rack-mount XMO2s are available in a wide variety of measurement ranges.

## XMO2 Accessories

GE provides a complete line of accessories for use with the XMO2. This includes sample systems custom-designed for specific applications, a 24 VDC power supply and a four-wire color-coded cable in lengths up to 4000 ft (1200 m). The XMO2 can also be interfaced with other GE displays and analyzers, such as the TMO2D, XDP and Moisture Series analyzers. The TMO2D and XDP displays provide microprocessor-based oxygen signal compensation for maximum accuracy, software-enhanced response and automatic calibration of the XMO2 transmitter.

## Dual-Chamber Design



*Flow schematic of the XMO2 thermoparamagnetic oxygen measuring cell. Oxygen's paramagnetic property causes an oxygen-containing gas sample to move within the magnetic field. The gas movement creates a "magnetic wind" that is sensed by the thermistor pairs. Oxygen concentration and background gas compensation are determined by the transmitter's microprocessor.*

# XMO2 Specifications

## Accuracy

- ±1% of span
- ±2% of span for 0 to 1% range
- ±0.2% O<sub>2</sub> for 90 to 100% and 80 to 100% ranges

## Linearity

±0.5% of span

## Repeatability

±0.2% of span

## Measurement Resolution

0.01 mA

## Zero Stability

±1% of span per month (±2% for 0 to 1% range)

## Span Stability

±0.4% of span per month (±0.8% for 0 to 1% range)

## Measurement Ranges (Typical)

- 0% to 1%
- 0% to 2%
- 0% to 5%
- 0% to 10%
- 0% to 21%
- 0% to 25%
- 0% to 50%\*
- 0% to 100%\*
- 90% to 100%\*
- 80% to 100%\*

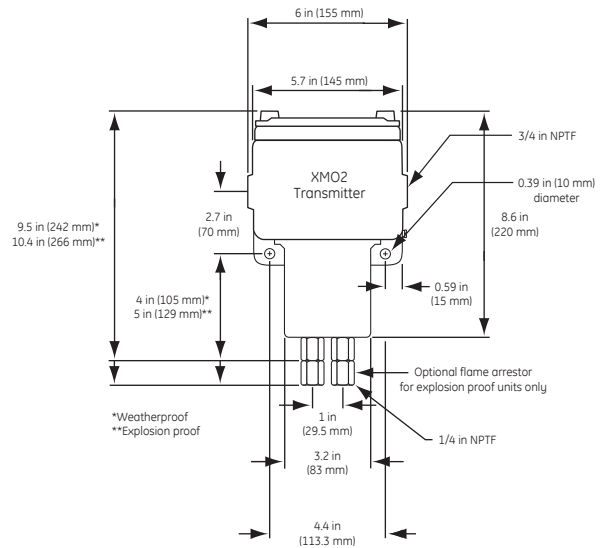
\*Pressure compensation required

## Transmitter Temperature

- Standard: Controlled to 113°F (45°C)
- Optional: Controlled to 140°F (60°C)



The XMO2 output may be used as an input to GE Moisture Series analyzers for simultaneous measurement and display of both moisture and oxygen content.



XMO2 oxygen transmitter dimensions

## Pressure Effect

- ±0.2% of reading per mm Hg (without pressure compensation)
- Option available for pressure compensation

## Required Sample Flow Rate

0.1–2.0 SCFH (50–1,000 cc/min),  
1.0 SCFH (500 cc/min) nominal

## Sample Flow Rate Effect

Less than 1% of span for flow range of 0.1 to 2.0 SCFH (50 to 1000 cc/min) for weatherproof XMO2 with background gas compensation

## Response Time, 90% Step Change

- Fast: 15 seconds
- EN50104: 45 seconds
- Standard: 70 seconds

## Warm-Up Time

30 minutes

## Functional

### Analog Output

4 to 20 mA, isolated, 800 Ω maximum load, field programmable

### Digital Output

RS232, three-wire

### Power

24 VDC ±4 VDC, 1.2 A maximum

### Cable

- *Standard:* 10 ft (3 m), four-wire
- Lengths up to 4000 ft (1200 m) available for current output

### Ambient Temperature Range

(Sample Conditions):

- -4 to 104°F (-20 to 40°C), standard cell operating temperature of 113°F (45°C)
- 23 to 131°F (-5 to 55°C), optional cell operating temperature of 140°F (60°C)

### Maximum Pressure

20 psig (2 bar)

## Physical

### Wetted Sensor Materials

- *Standard:* 316 stainless steel, glass and Viton® O-rings
- *Optional:* Hastelloy® C276 and Chemraz® O-rings

### Dimensions

- *Weatherproof unit (h x diameter):*  
9.53 x 5.71 in. (242 x 145 mm)
- *Explosion-proof/weatherproof unit (h x diameter):*  
10.47 x 5.71 in. (266 x 145 mm)

### Weight

9.5 lb (4.3 kg)

### European Compliance

Complies with EMC Directive 2004/108/EC and PED 97/23/EC for DN<25 (CE approval pending for rack mount)

### Lloyd's Registry Approval

Please refer to the XMO2-LR data sheet for details.

## Environmental, Rack Mount

Rack-mount configuration is suitable for ordinary locations only. Not suitable for use in hazardous (classified) locations.

## Environmental, Transmitter

- *Weatherproof:* Type 4X/IP66
- *Explosion-proof:* Class I, Division 1, Groups A,B,C&D, FM/CSA
- *Flameproof:*  
 II 2 GD EEx d IIC T6, ISSeP02ATEX022; Ex d II C T6 IP66 Class I, Zone 1

*ATEX compliance with EN50104 requires response-time calibration to EN50104 and constant control of sample-system pressure or pressure compensation of XMO2.*

## Order Information

### XMO2 Thermomagnetic Oxygen Transmitter

#### Package

- 1 Weatherproof enclosure
- 2 Explosion-proof/weatherproof enclosure
- 3 Rack mount configuration
- 4 Without enclosure (spare)

#### CE Compliance

- H Standard
- C CE compliant

#### Compensation

- 3 Background gas only (standard)
- 4 Atmospheric pressure and background gas (optional)

#### Materials

- 1 316 stainless steel
- 2 Hastelloy C276

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### XMO2 Calibration Specifications

#### Range of Oxygen Output

1	0% to 1%	5	0% to 21%	A	90 to 100%*
2	0% to 2%	6	0% to 25%	B	80 to 100%*
3	0% to 5%	7	0% to 50%	S	Special
4	0% to 10%	8	0% to 100%		

#### Compensation Signal

- 1 Background gas, standard N<sub>2</sub>/CO<sub>2</sub>
- 2 Atmospheric pressure, Std. range (700 to 800 mm Hg)

#### Response

- 1 Standard response
- 2 Response to meet EN50104
- 3 Fast response

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\*Requires pressure compensation option



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